

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	19.07.22	Job No.:	SE19-827-05	ADR Yes/No:	Y	ADR Date:	19.07.22	ECN #:	19- 824
Product No.:	D119-827	Created By:	PM	Approved By:	DS				
Product Name:	Tail Rotor Pedal Lockout Kit			Checked By:	VS				

Reason for Change:

To address CAR19-325; Add engagement dimension to locking pin installation in D4703-041/-043 assemblies in D119-827 Pedal Lockout Kits.
To address PAR17-606; correct length of rivet.

Documents Released:

SB19-4 Rev. A
D4703 Rev. C
D4704 Rev. C

IF APPLICABLE: NCR: _____ PAR: 17-606 CAR: 19-325 CIR: _____ URF: _____

PAPERWORK UPDATE ☒

PARTS MUST COMPLY ☒

PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	MB	Send SB19-4 to all customers who have this product.	4/29/18
2	Notify Airbus	N		↳ Cite 13566	
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	PM	MDL-D119-827 Rev. I	19.07.22
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		met 19.10.28
12	Update Product Specification Files (Bluefiles)	Y	MG		met 19.10.28
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		met 19.10.28
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		met 19.10.28
17	Update / Verify Authorized Release Certificate Database	Y	MG		met 19.10.28
18	Create / Update Change Record Form / Item Card Database	Y	MG	See below	met 19.10.28
19	Create / Update Packaging Process Plan (PPP)	Y	MG		met 19.10.28
20	Red Decals required on Packaging Process Plan (PPP)?	Y	MG		met 19.10.28
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	MG		met 19.10.28
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		met 19.10.28
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

Check D119-827-011 Kits in stock/in progress are conforming and re-identify as CHG# 003.
Check D109-827-013 Kits in stock/in progress are conforming and re-identify as CHG# 002.
Add SB19-4 to website.
Close CAR19-325
Close PAR17-606
Update BOMS/Routes per D4703 Rev. C and D4704 Rev. C.

ECN Verified & Complete: 4/

Date: 20/11/18